

Date: Friday, 01/08/2008 2:33:39 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.			Drawing Name	: BACK LEG ASSEMBLY		
Job Number	: 40873-1			Part Number	: D3782045		
Estimate Number	: 13323			Drawing Number	: D3782 REVA		
P.O. Number	:			Project Number	: N/A		
This Issue	: 01/08/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: 31/07/2008	Type	: SMALL /MED FAB	Due Date	: 08/08/2008		
Previous Run	: 40306			Qty:	24 Um: Each		
Written By	:			split 4			
Checked & Approved By	: <u>DD 08/801</u>						
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
2.0	D37721	Back Leg
Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s) Back Leg batch: <u>B4D989</u> FF 08/08/20		
3.0	D37871	Foot
Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s) Foot batch: <u>A0319</u> MF		
4.0	D37641	Back Leg Fitting
Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s) Back Leg Fitting batch: <u>40970</u> MF		
5.0	D3773041	Headrest Assembly
Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s) Headrest Assembly batch: <u>40980</u> MF 08-08-18		



W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3782-045 PAR #: N/A Fault Category: FAB - SW/med NCR: Yes Yes No No DQA: NA Date: 08.08.22  
D412-769-0431844  
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: NA Date: 08/08/22

		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				
08/08/20	BN 15	Duckein assemble at D3772-1 it was found that the top holes are off by 0.050. R.L. holes were driven off and missed during inspection	<u>10/08/20</u>	Scrap and destroy any 41 And replace on different w/o # <u>40989-3</u>	<u>10/08/20</u>	<u>FF08/08/20</u>	<u>08/08/20</u>	<u>res1002</u>	<u>08/08/20</u>
									<u>08/08/20</u>

NOTE: Date & initial all entries

1885

## Process Sheet

Drawing Name: BACK LEG ASSEMBLY

Job Number: 40873

Part Number: D3782045

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	D37861	Sleeve
Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s)		
Sleeve batch: 40318		MF
7.0	AN515A	Bolt
Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s)		
Bolt batch: M10880		MF
8.0	AN517A	Bolt
Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s)		
Bolt batch: M108905		MF
9.0	AN45 15A	EYE BOLT
Comment: Qty.: 1.0000 Each(s)/Unit Total : 24.0000 Each(s)		
EYE BOLT batch: M109936		MF
10.0	AN415A	Bolt
Comment: Qty.: 2.0000 Each(s)/Unit Total : 48.0000 Each(s)		
Bolt batch: M108071		MF
11.0	AN960JD516	Washer
Comment: Qty.: 5.0000 Each(s)/Unit Total : 120.0000 Each(s)		
Washer batch: M108246 or (NAS1149D0568J)batch:		MF
12.0	AN960JD416	Washer
Comment: Qty.: 4.0000 Each(s)/Unit Total : 96.0000 Each(s)		
Washer batch: M108161 or (NAS1149D0463J)batch:		MF 08/08/2008



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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BACK LEG ASSEMBLY

Job Number: 40873

Part Number: D3782045

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS21042L4

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 48.0000 Each(s)

Nut

batch: m108480

MF

14.0

MS21042L5

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 72.0000 Each(s)

Nut

batch: m108471

MF 08-08-18

15.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



\* See 2nd Page

Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

FF 08/08/20

4

16.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/08/00 \*40

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GIA

S 08/08/20 (R)

18.0

QC21

FINAL INSPECTION/W/O RELEASE



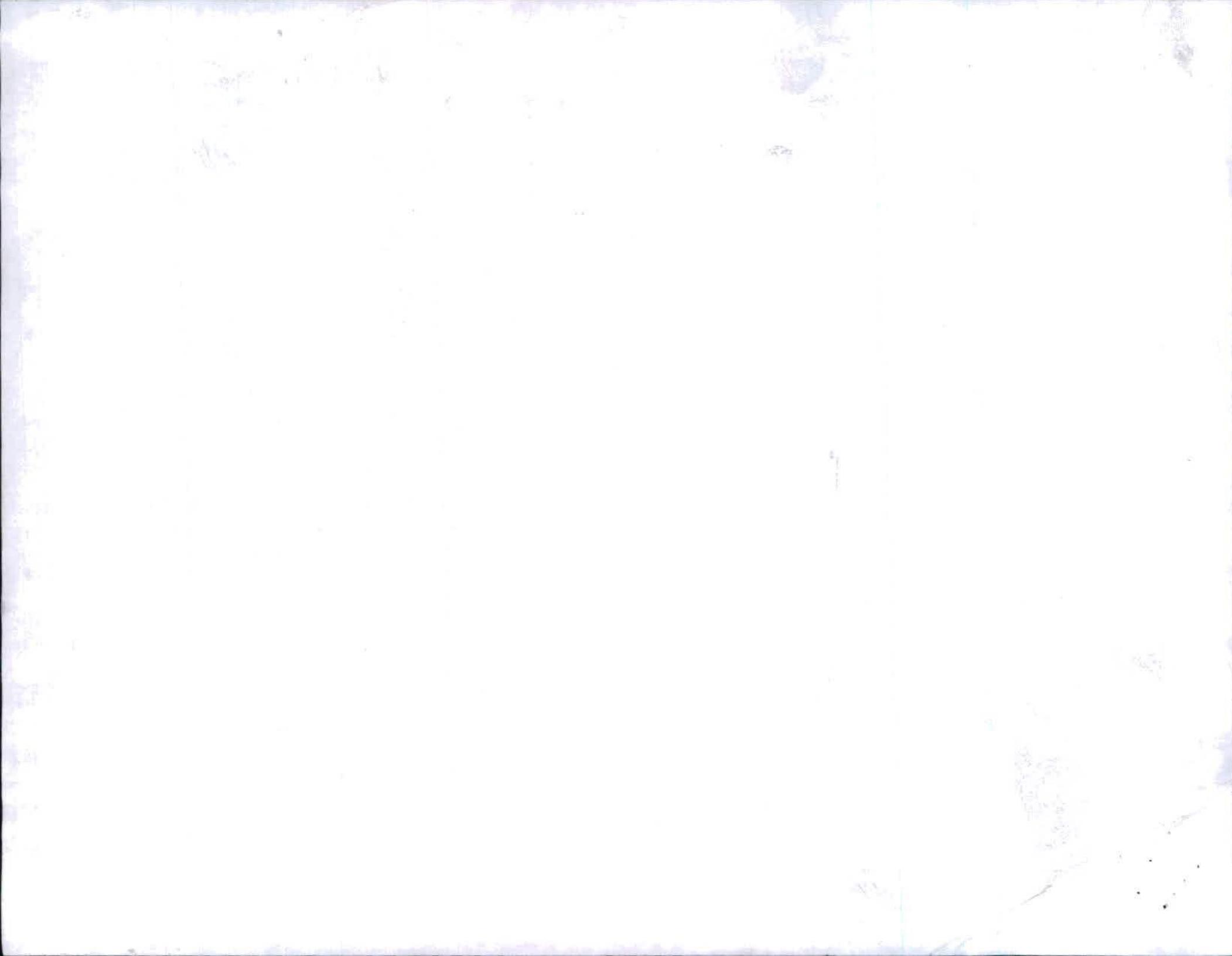
Comment: FINAL INSPECTION/W/O RELEASE

08/08/2010

Job Completion



MF 08-08-21



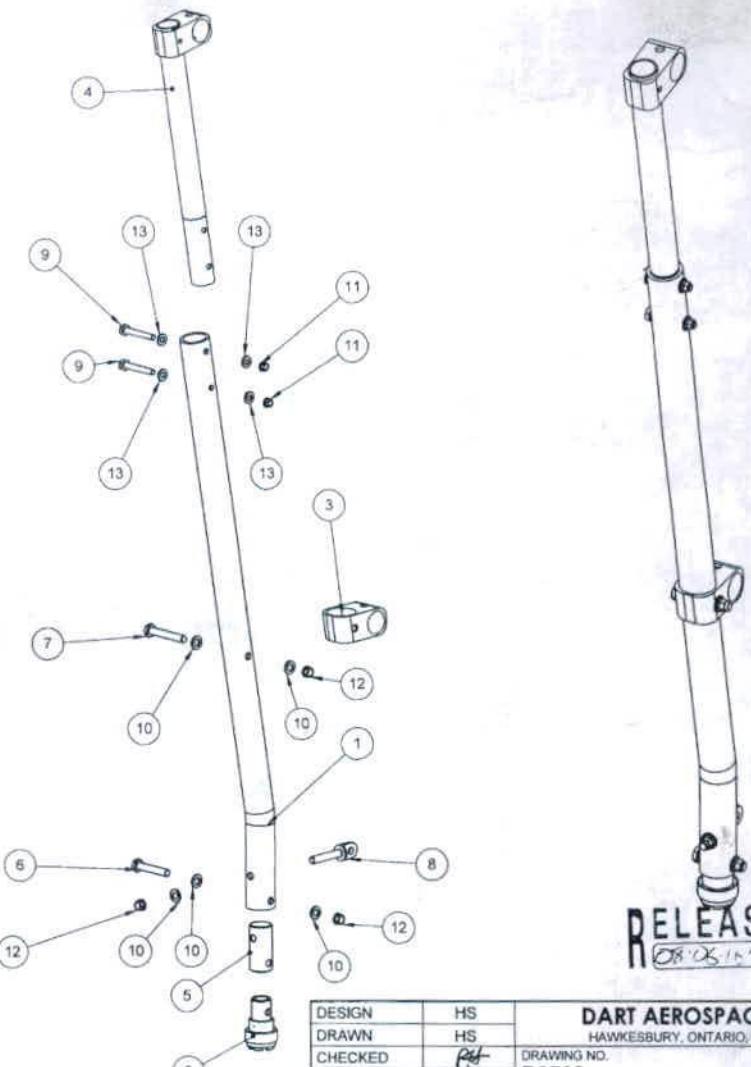
ITEM NO.	PART NUMBER	DESCRIPTION	QTY (-045)
1	D3772-1	BACK LEG	1
2	D3787-1	FOOT	1
3	D3764-1	BACK LEG FITTING	1
4	D3773-041	HEAD REST ADAPTER ASSY	1
5	D3786-1	SLEEVE	1
6	AN5-15A	BOLT	1
7	AN5-17A	BOLT	1
8	AN45-15A	EYE BOLT	1
9	AN4-15A	BOLT	2
10	NAS1149D0568J	WASHER (AN960JD516)	5
11	MS21042L4	NUT	2
12	MS21042L5	NUT	3
13	NAS1149D0463J	WASHER (AN960JD416)	4

D3782-045 BACK LEG ASSY

*#Y0873*

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.71 lbs



RELEASED  
08.06.04

DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>Ref</i>	REV. A
MFG. APPR.	<i>Ref</i>	DRAWING NO. D3782
APPROVED	<i>Ref</i>	SHEET 4 OF 4
DE APPR.	<i>Ref</i>	TITLE LEG ASSEMBLY
DATE	08.06.04	SCALE NTS

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